DM204 - Spring 2011
Scheduling, Timetabling and Routing

# Lecture 9 <br> Workforce Scheduling 

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## Outline

1. Workforce Scheduling
2. Employee Timetabling Shift Scheduling Nurse Scheduling
3. Crew Scheduling
4. Transportations

## Course Overview

$\checkmark$ Scheduling
$\checkmark$ Classification
$\checkmark$ Complexity issues
$\checkmark$ Single Machine
$\checkmark$ Parallel Machine
$\checkmark$ Flow Shop and Job Shop
$\checkmark$ Resource Constrained Project Scheduling Model

- Timetabling
$\checkmark$ Sport Timetabling
$\checkmark$ Reservations and Education
$\checkmark$ University Timetabling
- Crew Scheduling
- Public Transports
- Vechicle Routing
- Capacited Models
- Time Windows models
- Rich Models

1. Workforce Scheduling
2. Employee Timetabling Shift Scheduling
Nurse Scheduling
3. Crew Scheduling
4. Transportations

## Workforce Scheduling

Shift: consecutive working hours
Roster: shift and rest day patterns over a fixed period of time (a week or a month)

Two main approaches:

- coordinate the design of the rosters and the assignment of the shifts to the employees, and solve it as a single problem.
- consider the scheduling of the actual employees only after the rosters are designed, solve two problems in series.

Features to consider: rest periods, days off, preferences, availabilities, skills.

## Workforce Scheduling

Workforce Scheduling:

1. Crew Scheduling and Rostering
2. Employee Timetabling
3. Crew Scheduling and Rostering is workforce scheduling applied in the transportation and logistics sector for enterprises such as airlines, railways, mass transit companies and bus companies (pilots, attendants, ground staff, guards, drivers, etc.)

The peculiarity is finding logistically feasible assignments.

## Workforce Scheduling

2. Employee timetabling (aka labor scheduling) is the operation of assigning employees to tasks in a set of shifts during a fixed period of time, typically a week.

Examples of employee timetabling problems include:

- assignment of nurses to shifts in hospitals
- assignment of workers to cash registers in a large store
- assignment of phone operators to shifts and stations in a service-oriented call-center

Differences with Crew scheduling:

- no need to travel to perform tasks in locations
- start and finish time not predetermined

2. Employee Timetabling Shift Scheduling Nurse Scheduling
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## Shift Scheduling

Creating daily shifts:

- during each period, $b_{i}$ persons required
- decide working rosters made of $m$ time intervals not necessarily identical
- $n$ different shift patterns (columns of matrix $A$ ) each with a cost $c$

$$
\begin{aligned}
& \min c^{\top} x \\
& \text { st } \quad A x \geq b \\
& x \geq 0 \text { and integer } \\
& \min c^{T} x \\
& \begin{array}{c}
\begin{array}{c}
10 a m-11 p m \\
11 a m-12 a m \\
12 a m-1 p m \\
1 p m-2 p m \\
2 p m-3 p m \\
3 p m-4 p m \\
4 p m-5 p m
\end{array}
\end{array}\left[\begin{array}{lllllll}
1 & 0 & 0 & 0 & 0 & 0 & 0 \\
1 & 1 & 0 & 0 & 0 & 0 & 0 \\
1 & 1 & 1 & 0 & 0 & 0 & 0 \\
1 & 1 & 1 & 1 & 0 & 0 & 0 \\
1 & 1 & 1 & 1 & 1 & 0 & 0 \\
0 & 1 & 1 & 1 & 1 & 1 & 0 \\
0 & 0 & 1 & 1 & 1 & 1 & 1
\end{array}\right] x \geq\left[\begin{array}{l}
1 \\
2 \\
2 \\
3 \\
4 \\
2 \\
2
\end{array}\right] \\
& x \geq 0 \text { and integer }
\end{aligned}
$$

## ( $k, m$ )-cyclic Staffing Problem

Assign persons to an m-period cyclic schedule so that:

- requirements $b_{i}$ are met
- each person works a shift of $k$ consecutive periods and is free for the other $m-k$ periods. (periods 1 and $m$ are consecutive)
and the cost of the assignment is minimized.

$$
\begin{aligned}
& \min c^{T} x \\
& x \geq 0 \text { and integer }
\end{aligned}
$$

## Total Unimodular Matrices

Recall: Totally Unimodular Matrices
Definition: A matrix $A$ is totally unimodular (TU) if every square submatrix of $A$ has determinant $+1,-1$ or 0 .

Proposition 1: The linear program $\max \left\{c x: A x \leq b, x \in \mathbf{R}_{+}^{m}\right\}$ has an integral optimal solution for all integer vectors $b$ for which it has a finite optimal value if $A$ is totally unimodular

Recognizing total unimodularity can be done in polynomial time (see [Schrijver, 1986])

## Total Unimodular Matrices

Definition
A ( 0,1 )-matrix $B$ has the consecutive 1's property if for any column $j$, $b_{i j}=b_{i^{\prime} j}=1$ with $i<i^{\prime}$ implies $b_{l j}=1$ for $i<I<i^{\prime}$.
That is, if there is a permutation of the rows such that the 1 's in each column appear consecutively.

Whether a matrix has the consecutive 1's property can be determined in polynomial time [ D. R. Fulkerson and O. A. Gross; Incidence matrices and interval graphs. 1965 Pacific J. Math. 15(3) 835-855.]

A matrix with consecutive 1's property is called an interval matrix
Proposition: Consecutive 1's matrices are TUM.

What about this matrix?

$$
\left[\begin{array}{lllllll}
1 & 0 & 0 & 1 & 1 & 1 & 1 \\
1 & 1 & 0 & 0 & 1 & 1 & 1 \\
1 & 1 & 1 & 0 & 0 & 1 & 1 \\
1 & 1 & 1 & 1 & 0 & 0 & 1 \\
1 & 1 & 1 & 1 & 1 & 0 & 0 \\
0 & 1 & 1 & 1 & 1 & 1 & 0 \\
0 & 0 & 1 & 1 & 1 & 1 & 1
\end{array}\right]
$$

Definition A ( 0,1 )-matrix $B$ has the circular 1's property for rows (resp. for columns) if the columns of $B$ can be permuted so that the 1's in each row are circular, that is, appear in a circularly consecutive fashion

The circular 1's property for columns does not imply circular 1's property for rows.

Whether a matrix has the circular 1's property for rows (resp. columns) can be determined in $O\left(m^{2} n\right)$ time [A. Tucker, Matrix characterizations of circular-arc graphs. (1971) Pacific J. Math. 39(2) 535-545]

Integer programs where the constraint matrix $A$ have the circular 1's property for rows can be solved efficiently as follows:

Step 1 Solve the linear relaxation of (IP) to obtain $x_{1}^{\prime}, \ldots, x_{n}^{\prime}$. If $x_{1}^{\prime}, \ldots, x_{n}^{\prime}$ are integer, then it is optimal for (IP) and STOP. Otherwise go to Step 2.
Step 2 Form two linear programs LP1 and LP2 from the relaxation of the original problem by adding respectively the constraints

$$
\begin{equation*}
x_{1}+\ldots+x_{n}=\left\lfloor x_{1}^{\prime}+\ldots+x_{n}^{\prime}\right\rfloor \tag{LP1}
\end{equation*}
$$

and

$$
\begin{equation*}
x_{1}+\ldots+x_{n}=\left\lceil x_{1}^{\prime}+\ldots+x_{n}^{\prime}\right\rceil \tag{LP2}
\end{equation*}
$$

From LP1 and LP2 an integral solution certainly arises (P)

## Cyclic Staffing with Overtime

- Hourly requirements $b_{i}$
- Basic work shift 8 hours
- Overtime of up to additional 8 hours possible
minimize cx
subject to

| 07 | $1 \begin{array}{lllllllllll} \\ 1 & 1 & 1 & 1 & 1 & 1 & 1\end{array}$ | 000000000 | $\begin{array}{llllllllllll}0 & 1 & 1 & 1 & 1 & 1 \\ 0\end{array}$ |
| :---: | :---: | :---: | :---: |
| 08 | $\begin{array}{lllllllllllll}1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1\end{array}$ | 000000000 |  |
| 09 |  | 000000000 | $\begin{array}{llllllllllll}0 & 0 & 0 & 1 & 1 & 1 & 1 \\ 0\end{array}$ |
| 10 | 11111111111 | 000000000 | $\begin{array}{lllllllllll}0 & 0 & 0 & 0 & 1 & 1 & 1 \\ 0\end{array}$ |
| 11 | 111111111 | 000000000 | 000001111 |
| 12 | 1111111111 | 000000000 | 000000111 |
| 13 | $1 \begin{array}{llllllllll}1 & 1 & 1 & 1 & 1 & 1 & 1\end{array}$ | 000000000 | 000000011 |
| 14 | $1 \begin{array}{lllllllllll} \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1\end{array}$ | 000000000 | 000000001 |
| 15 | $\begin{array}{llllllllllll}0 & 1 & 1 & 1 & 1 & 1 & 1 & 1\end{array}$ | 111111111111 | 000000000 |
| 16 | $\begin{array}{lllllllllllll}0 & 0 & 1 & 1 & 1 & 1 & 1 & 1 & 1\end{array}$ | 1111111111 | 000000000 |
| 17 | 0000111111 | 11111111 | 000000000 |
| 18 |  | 111111111 | 000000000 |
| 19 |  | $\begin{array}{lllllllllllll}1 & 1 & 1 & 1 & 1 & 1 & 1 & 1\end{array}$ | 000000000 |
| 20 |  | 111111111 | 000000000 |
| 21 | 000000011 | 1111111111 | 000000000 |
| 22 | 00000000001 | 111111111 | 000000000 |
| 23 | 000000000 | 0111111111 | $1 \begin{array}{lllllllllll} \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1\end{array}$ |
| 24 | 000000000 | 0011111111 | 1111111111 |
| 01 | 000000000 | 000111111 |  |
| 02 | 000000000 | 000011111 | $1 \begin{array}{lllllllllll}1 & 1 & 1 & 1 & 1 & 1 & 1\end{array}$ |
| 03 | $\begin{array}{lllllllll}0 & 0 & 0 & 0 & 0 & 0 & 0\end{array}$ | 000001111 | 111111111111 |
| 04 | 000000000 | 000000111 | 11111111111 |
| 05 | 000000000 | 000000011 | 1111111111111 |
| 06 | 000000000 | 000000001 | $1 \begin{array}{lllllllllll}1 & 1 & 1 & 1 & 1 & 1 & 1 & 1\end{array}$ |

$x \geq 0$ and integer.

## Days-Off Scheduling

- Guarantee two days-off each week, including every other weekend.

IP with matrix $A$ :
first week $\quad\left[\begin{array}{llllll|llllll}1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 0 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 0 & 0 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 0 & 0 & 1 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 0 & 0 & 1 & 1 \\ 1 & 1 & 1 & 1 & 1 & 1 & 1 & 0 & 0 & 1 & 1 & 1 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & 1 & 1 & 1 & 1 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 1 & 1 & 1 & 1 & 1 \\ \hline 0 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 0 & 0 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 0 & 0 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 1 & 0 & 0 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 1 & 1 & 0 & 0 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 1 & 1 & 1 & 1 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 1 & 1 & 1 & 1 & 1 & 0 & 0 & 0 & 0 & 0 & 0 & 0\end{array}\right]$

Cyclic Staffing with Part-Time Workers

- Columns of $A$ describe the work-shifts
- Part-time employees can be hired for each time period $i$ at cost $c_{i}^{\prime}$ per worker

$$
\begin{array}{ll}
\min & c x+c^{\prime} x^{\prime} \\
\text { st } & A x+I x^{\prime} \geq b \\
& x, x^{\prime} \geq 0 \text { and integer }
\end{array}
$$

Cyclic Staffing with Linear Penalties for Understaffing and Overstaffing

- demands are not rigid
- a cost $c_{i}^{\prime}$ for understaffing and a $\operatorname{cost} c_{i}^{\prime \prime}$ for overstaffing
- $x^{\prime}$ level of understaffing

$$
\begin{array}{ll}
\min & c x+c^{\prime} x^{\prime}+c^{\prime \prime}\left(b-A x-x^{\prime}\right) \\
\text { st } & A x+I x^{\prime} \geq b \\
& x, x^{\prime} \geq 0 \text { and integer }
\end{array}
$$

## Nurse Scheduling

- Hospital: head nurses on duty seven days a week 24 hours a day
- Three 8 hours shifts per day (1: daytime, 2: evening, 3: night)
- In a day each shift must be staffed by a different nurse
- The schedule must be the same every week
- Four nurses are available (A,B,C,D) and must work at least 5 days a week.
- No shift should be staffed by more than two different nurses during the week
- No employee is asked to work different shifts on two consecutive days
- An employee that works shifts 2 and 3 must do so at least two days in a row.

Mainly a feasibility problem
A CP approach
Two solution representations

|  | Sun | Mon | Tue | Wed | Thu | Fri | Sat |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Shift 1 | A | B | A | A | A | A | A |
| Shift 2 | C | C | C | B | B | B | B |
| Shift 3 | D | D | D | D | C | C | D |


|  | Sun | Mon | Tue | Wed | Thu | Fri | Sat |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Worker A | 1 | 0 | 1 | 1 | 1 | 1 | 1 |
| Worker B | 0 | 1 | 0 | 2 | 2 | 2 | 2 |
| Worker C | 2 | 2 | 2 | 0 | 3 | 3 | 0 |
| Worker D | 3 | 3 | 3 | 3 | 0 | 0 | 3 |

Variables: $w_{\text {sd }}$ nurse assigned to shift $s$ on day $d$ and $y_{i d}$ the shift assigned to $i$ on day $d$

$$
w_{s d} \in\{A, B, C, D\} \quad y_{i d} \in\{0,1,2,3\}
$$

Three different nurses are scheduled each day

$$
\text { alldiff }\left(w_{\cdot d}\right) \quad \forall d
$$

Every nurse is assigned to at least 5 days of work

$$
\text { cardinality(w.. | }(A, B, C, D),(5,5,5,5),(6,6,6,6))
$$

At most two nurses work any given shift

$$
\text { nvalues }\left(w_{s} \mid 1,2\right) \quad \forall s
$$

All shifts assigned for each day

$$
\operatorname{alldiff}(y \cdot d) \quad \forall d
$$

Maximal sequence of consecutive variables that take the same values

$$
\begin{aligned}
& \text { stretch-cycle }\left(y_{i} . \mid(2,3),(2,2),(6,6), P\right) \\
& \forall i, P=\{(s, 0),(0, s) \mid s=1,2,3\}
\end{aligned}
$$

Channeling constraints between the two representations: on any day, the nurse assigned to the shift to which nurse $i$ is assigned must be nurse $i$ (element constraint)

$$
\begin{array}{ll}
w_{y_{i d}, d}=i & \forall i, d \\
y_{w_{s d}, d}=s & \forall s, d
\end{array}
$$

The complete CP model
Alldiff: $\left\{\begin{array}{c}(w \cdot d) \\ (y \cdot d)\end{array}\right\}$, all $d$
Cardinality: $(w . . \mid(A, B, C, D),(5,5,5,5),(6,6,6,6))$
Nvalues: $\left(w_{s} \mid 1,2\right)$, all $s$
Stretch-cycle: $\left(y_{i} . \mid(2,3),(2,2),(6,6), P\right)$, all $i$
Linear: $\left\{\begin{array}{l}w_{y_{i d} d}=i, \text { all } i \\ y_{w_{s d} d}=s \text {, all } s\end{array}\right\}$, all $d$
Domains: $\left\{\begin{array}{l}w_{s d} \in\{A, B, C, D\}, s=1,2,3 \\ y_{i d} \in\{0,1,2,3\}, i=A, B, C, D\end{array}\right\}$, all $d$

Constraint Propagation:

- alldiff: matching
- nvalues: max flow
- stretch: poly-time dynamic programming
- index expressions $w_{y_{i_{d} d}}$ replaced by $z$ and constraint: element $(y, x, z): z$ be equal to $y$-th variable in list $x_{1}, \ldots, x_{m}$
Search:
- branching by splitting domanins with more than one element
- first fail branching
- symmetry breaking:
- employees are indistinguishable
- shifts 2 and 3 are indistinguishable
- days can be rotated

Eg: fix $A, B, C$ to work $1,2,3$ resp. on sunday

## Heuristic Methods

- Local search and metaheuristic methods are used if the problem has large scale.
- Procedures are very similar to what we saw for course timetabling.


## Outline

1. Workforce Scheduling
2. Employee Timetabling Shift Scheduling
Nurse Scheduling
3. Crew Scheduling
4. Transportations

## Crew Scheduling

Usually divided into two distinct subproblems:

- Pairings problem
construction of sequences of flights, ie, trips, duties sequence of flight legs that originate and terminates at crew's home $\rightsquigarrow$ set partitioning approach
- Rostering assignment of the trips or duties to individual members of the crew over the rosting period (ie, 4 weeks) trips range in length from one day to 15 days including rest periods $\rightsquigarrow$ Bidline Systems or heuristics

The two problems can however be solved together via a generalization of set partitioning.

## Crew Scheduling

## Pairings problem

## Input:

- A set of $m$ flight legs (departure, arrival, duration)
- A set of crews
- A set of $n$ (very large) feasible and permissible combinations of flights legs that a crew can handle (eg, round trips)
- A flight leg $i$ can be part of more than one round trip
- Each round trip $j$ has a cost $c_{j}$

Output: A set of round trips of mimimun total cost
Set partitioning problem:


Set partitioning or set covering??
Often treated as set covering because:

- its linear programming relaxation is numerically more stable and thus easier to solve
- it is trivial to construct a feasible integer solution from a solution to the linear programming relaxation
- it makes it possible to restrict to only rosters of maximal length


## Crew Scheduling

With a set of $p$ crew members Generalized set partitioning problem:

$$
\begin{array}{llll}
\min & & \\
& c_{1} x_{1}+c_{2} x_{2}+\ldots+c_{n} x_{n} & \ldots & +\ldots a_{1 n} x_{n} \\
a_{11} x_{1}+a_{12} x_{2}+ & & =b_{1} \\
a_{21} x_{1}+a_{22} x_{2}+ & \ldots & +\ldots a_{2 n} x_{n} & =b_{2} \\
\vdots & & & \\
& & & \\
a_{m 1} x_{1}+a_{m 2} x_{2}+ & & & \\
x_{1}+x_{2}+\ldots x_{m n} x_{n} & =b_{3} \\
& & x_{i}+x_{i+1}+\ldots x_{s} & \\
& & & =1 \\
& & &
\end{array}
$$

## Ryan \& Foster branching rule

Solving the SPP and SCP integer program

- trivial 1-0 branching leads to a very unbalanced tree in which the 0 -branch has little effect
- constraint branching [Ryan, Foster, 1981] Identify constraints $r_{1}, r_{2}$ with

$$
0<\sum_{j \in J\left(s, r_{2}\right)} x_{j}<1
$$

$J\left(r_{1}, r_{2}\right)$ all columns covering $r_{1}, r_{2}$ simultaneously. (there certainly exists one such pair of constraints) Branch on:

$$
\sum_{j \in J\left(r_{1}, r_{2}\right)} x_{j} \leq 0 \quad \sum_{j \in J\left(r_{1}, r_{2}\right)} x_{j} \geq 1
$$

## Motivation:

A balanced matrix $B$ is an integer matrix that does not contain any submatrix of odd order having row and column sums equal to two (ie, a cycle without chords in the corresponding graph).

$$
\begin{gathered}
{\left[\begin{array}{lll}
1 & 0 & 1 \\
1 & 1 & 0 \\
0 & 1 & 1
\end{array}\right]} \\
\mathrm{NO}
\end{gathered}
$$

Other insights:

$$
\left[\begin{array}{llll}
1 & 1 & 1 & 1 \\
1 & 1 & 0 & 0 \\
1 & 0 & 1 & 0 \\
1 & 0 & 0 & 1
\end{array}\right]
$$

OK

$$
\begin{gathered}
{\left[\begin{array}{lll}
1 & 0 & 1 \\
1 & 1 & 0 \\
0 & 1 & 1 \\
1 & 1 & 1
\end{array}\right]} \\
\text { OK }
\end{gathered}
$$

- constraint ordering (petal structure)
- unique subsequence

The remaining fraction must be given by variables that do not cover $r_{1}$ and $r_{2}$ simultaneously

$$
\begin{array}{ll}
\sum_{j \in J\left(r_{1}, r_{2}\right)} x_{j} \leq 0 & \text { 0-branch } \\
\sum_{j \in J\left(r_{1}, r_{2}\right)} x_{j} \geq 1 \quad \text { 1-branch }
\end{array}
$$

- 0-branch: constraints $r_{1}$ and $r_{2}$ must not be covered together
- 1-branch: constraints $r_{1}$ and $r_{2}$ must be covered together In SPP can be imposed by forcing to zero all variables/duties in complementary sets $J\left(\bar{r}_{1}, r_{2}\right), J\left(r_{1}, \bar{r}_{2}\right)(\bar{r} \equiv$ constraint not covered $)$
In practice, select $r_{1}$ and $r_{2}$ such that $\sum_{j \in J\left(r_{1}, r_{2}\right)} x_{j}$ is maximized and descend first in the 1-branches


## Further Readings

- D.M. Ryan. The Solution of Massive Generalized Set Partitioning Problems in Aircrew Rostering. The Journal of the Operational Research Society, Palgrave Macmillan Journals on behalf of the Operational Research Society, 1992, 43(5), 459-467
- D.M. Ryan and B.A. Foster. An integer programming approach to scheduling. A. Wren (ed.). Computer Scheduling of Public Transport, North-Holland, Amsterdam, 1981, 269-280
- M. Pinedo, Planning and Scheduling in Manufacturing and Services. Springer Verlag, 2005 (Sec. 12.6)


## Outline

# 1. Workforce Scheduling 

2. Employee Timetabling Shift Scheduling
Nurse Scheduling
3. Crew Scheduling

4. Transportations

## OR in Transports

We consider here:

- Tanker Scheduling
- Daily Aricraft Scheduling
- Train Timetabling
- Vehicle (Truck) Routing


## Tanker Scheduling

## Input:

- p ports
limits on the physical characteristics of the ships
- $n$ cargoes:
type, quantity, load port, delivery port, time window constraints on the load and delivery times
- ships (tanker): s company-owned plus others chartered

Each ship has a capacity, draught, speed, fuel consumption, starting location and times

These determine the costs of a shipment: $c_{i}^{\prime}$ (company-owned) $c_{j}^{*}$ (chartered)
Output: A schedule for each ship, that is, an itinerary listing the ports visited and the time of entry in each port within the rolling horizon such that the total cost of transportation is minimized

Two phase approach: determine for each ship $i$ the set $S_{i}$ of all possible itineraries select the itineraries for the ships by solving an IP problem

Phase 1 can be solved by some ad-hoc enumeration or heuristic algorithm that checks the feasibility of the itinerary and its cost. Phase 2 Set packing problem with additional constraints (next slide)

For each itinerary / of ship $i$ compute the profit with respect to charter:

$$
\pi_{i}^{\prime}=\sum_{j=1}^{n} a_{i j}^{\prime} c_{j}^{*}-c_{i}^{\prime}
$$

where $a_{i j}^{\prime}=1$ if cargo $j$ is shipped by ship $i$ in itinerary / and 0 otherwise.

A set packing model with additional constraints Variables

$$
x_{i}^{\prime} \in\{0,1\} \quad \forall i=1, \ldots, s ; I \in S_{i}
$$

Each cargo is assigned to at most one ship:

$$
\sum_{i=1}^{s} \sum_{l \in s_{i}} a_{i j}^{\prime} x_{i}^{\prime} \leq 1 \quad \forall j=1, \ldots, n
$$

Each tanker can be assigned at most one itinerary

$$
\sum_{l \in s_{i}} x_{i}^{\prime} \leq 1 \quad \forall i=1, \ldots, s
$$

Objective: maximize profit

$$
\max \sum_{i=1}^{s} \sum_{l \in s_{i}} \pi_{i}^{\prime} x_{i}^{\prime}
$$

## Customized branching mechanisms

- select variable $x_{i}^{\prime}$ and branch with $x_{i}^{\prime}=0$ and $x_{i}^{\prime}=1$ select variable with value closest to 0.5 for $x_{i}^{\prime}=1$ remove schedules for other ships that have cargo in common
- select a ship $i$ and generate for each schedule $/$ in $S_{i}$ a branch with $x_{i}^{\prime}=1$
select the ship for example on the basis of its importance, or select the one with most fractional number


## OR in Air Transport Industry

- Aircraft and Crew Schedule Planning
- Schedule Design (specifies legs and times)
- Fleet Assignment
- Aircraft Maintenance Routing
- Crew Scheduling
- crew pairing problem
- crew assignment problem (bidlines)
- Airline Revenue Management
- number of seats available at fare level
- overbooking
- fare class mix (nested booking limits)
- Aviation Infrastructure
- airports
- runaways scheduling (queue models, simulation; dispatching, optimization)
- gate assignments
- air traffic management


## Daily Aircraft Routing and Scheduling

## Input:

- $L$ set of flight legs with airport of origin and arrival, departure time windows $\left[e_{i}, l_{i}\right], i \in L$, duration, cost/revenue
- Heterogeneous aircraft fleet $T$, with $m_{t}$ aircrafts of type $t \in T$

Output: For each aircraft, a sequence of operational flight legs and departure times such that operational constraints are satisfied:

- number of planes for each type
- restrictions on certain aircraft types at certain times and certain airports
- required connections between flight legs (thrus)
- limits on daily traffic at certain airports
- balance of airplane types at each airport and the total profits are maximized.
- $L_{t}$ denotes the set of flights that can be flown by aircraft of type $t$
- $S_{t}$ the set of feasible schedules for an aircraft of type $t$ (inclusive of the empty set)
- $a_{t i}^{\prime}=\{0,1\}$ indicates if leg $i$ is covered by $I \in S_{t}$
- $\pi_{t i}$ profit of covering leg $i$ with aircraft of type $i$

$$
\pi_{t}^{\prime}=\sum_{i \in L_{\mathbf{t}}} \pi_{t i} a_{t i}^{\prime} \quad \text { for } l \in S_{t}
$$

- $P$ set of airports, $P_{t}$ set of airports that can accommodate type $t$
- $o_{t p}^{\prime}$ and $d_{t p}^{\prime}$ equal to 1 if schedule $I, I \in S_{t}$ starts and ends, resp., at airport $p$

A set partitioning model with additional constraints
Variables

$$
x_{t}^{\prime} \in\{0,1\} \quad \forall t \in T ; I \in S_{t} \quad \text { and } \quad x_{t}^{0} \in \mathbf{N} \quad \forall t \in T
$$

Maximum number of aircraft of each type:

$$
\sum_{l \in S_{t}} x_{t}^{\prime}=m_{t} \quad \forall t \in T
$$

Each flight leg is covered exactly once:

$$
\sum_{t \in T} \sum_{l \in S_{t}} a_{t i}^{\prime} x_{t}^{\prime}=1 \quad \forall i \in L
$$

Flow conservation at the beginning and end of day for each aircraft type

$$
\sum_{l \in S_{t}}\left(o_{t p}^{\prime}-d_{t p}^{\prime}\right) x_{t}^{\prime}=0 \quad \forall t \in T ; p \in P
$$

Maximize total anticipate profit

$$
\max \sum_{t \in T} \sum_{i \in S_{t}} \pi_{t}^{\prime} x_{t}^{\prime}
$$

Solution Strategy: branch-and-price

- At the high level branch-and-bound similar to the Tanker Scheduling case
- Upper bounds obtained solving linear relaxations by column generation.
- Decomposition into
- Restricted Master problem, defined over a restricted number of schedules
- Subproblem, used to test the optimality or to find a new feasible schedule to add to the master problem (column generation)
- Each restricted master problem solved by LP.

It finds current optimal solution and dual variables

- Subproblem (or pricing problem) corresponds to finding longest path with time windows in a network defined by using dual variables of the current optimal solution of the master problem. Solve by dynamic programming.


$$
\begin{equation*}
\text { Maximize } \sum_{k \in K} \sum_{(i, j) \in A^{k}} c_{i j}^{k} X_{i j}^{k} \tag{8}
\end{equation*}
$$

subject to:

$$
\begin{gather*}
\sum_{k \in K} \sum_{j:(i, j) \in A^{k}} X_{i j}^{k}=1 \quad \forall i \in N,  \tag{9}\\
\sum_{i:(i, s) \in N S_{2}^{k}} X_{i s}^{k}-\sum_{j:(s, j) \in S_{1} N^{k}} X_{s j}^{k}=0 \quad \forall k \in K, \forall s \in S^{k},  \tag{10}\\
\sum_{s \in S_{1}^{k}} X_{o(k), s}^{k}+X_{o(k), d(k)}^{k}=n^{k} \quad \forall k \in K,  \tag{11}\\
\sum_{i:(i, j) \in A^{k}} X_{i j}^{k}-\sum_{i:(j, i) \in A^{k}} X_{j i}^{k}=0 \\
\forall k \in K, \forall j \in V^{k} \backslash\{o(k), d(k)\},  \tag{12}\\
\sum_{s \in S_{2}^{k}} X_{s, d(k)}^{k}+X_{o(k), d(k)}^{k}=n^{k} \quad \forall k \in K,  \tag{13}\\
X_{i j}^{k} \geq 0 \quad \forall k \in K, \forall(i, j) \in A^{k},  \tag{14}\\
a_{i}^{k} \leq T_{i}^{k} \leq b_{i}^{k} \quad \forall k \in K, \forall i \in V^{k},  \tag{15}\\
X_{i j}^{k}\left(T_{i}^{k}+d_{i j}^{k}-T_{j}^{k}\right) \leq 0 \quad \forall k \in K, \forall(i, j) \in A^{k},  \tag{16}\\
X_{i j}^{k} \text { integer } \quad \forall k \in K, \forall(i, j) \in A^{k} . \tag{17}
\end{gather*}
$$

## B\&B strategies

- 0-1 branching on set partitioning formulation:

1 leads to removal of flights covered from the network but 0 is more complicated to handle

- multicommodity formulation
can decompose from node-path to node-arc branching forced on the flow variables $x_{i j}^{k}$ variables
- binary decision on linear combination of flow variables such as:

$$
X_{i j}=\sum_{k \in K} X_{i j}^{k} \quad \forall i, j \in N
$$

(connection ij whatever is the aircraft) and

$$
X_{i}^{k}=\sum_{i j \in A^{k}} X_{i j}^{k} \quad \forall k \in K, i \in N^{k}
$$

(assignment of aircraft of type $k$ to flight leg $i$ )

$$
X_{\sigma(k)}^{k}=\sum_{s \in S_{i}^{k}} X_{\sigma(k), s}^{k} \quad \forall k \in K
$$

